



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011
Job Sheet 180495



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/7/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Small Fab-4		Smb
101	Small Fab	1 pcs	7/31/18	7/31/18	0.00	0.65	Small Fab-4		Smb
105	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC5		38
119	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-3	BB	DAS
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC4		69
130	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		69
135	DC	1 pcs	7/31/18	7/31/18	0.00	0.00	DC		9-89
140	QC21-FG	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		mt 18.08.16

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH LITTER FRAME*** 4- Deburr

130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____

135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 Ea (1 ea)	90-Start up Operation	5100690
D4812-041	Patient Stop Assembly	1 Ea (1 ea)	90-Start up Operation	1088388
D350-616-013	Deck Plate & Tie Down	1 Ea (1 ea)	119-Packaging	5101088

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	1	0	0
	D4812-041	1	11	0
119-Packaging	D350-616-013	1	1	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS																																																														
	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐																																																												
Date : _____	Date Effective : _____			MRB (QSI042) Approval _____																																																												
Description Container No: S102861 Part: DSSC-616-011 Job No: 190495 Serial No/ Batch: S102861 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96 - 10 Issue Ref: FAA/STC SR004051				Completed By _____																																																												
				Lead hand / Supervisor Approval Verification _____																																																												
				QC / QA Coordinator Approval _____																																																												
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